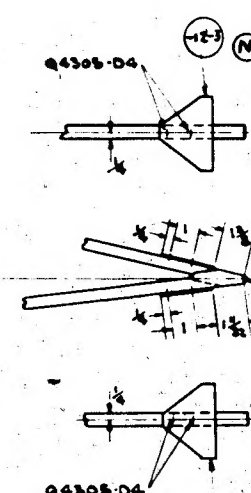


BREWSTER C.O. OF T-86-40	G	MAST NOT ADDED	1-27-40
BREWSTER C.O. 806	H	CHSD. ONE FROM 1/2 TO 2/18	11-9-40
G.O. 10640	S	ADDED NOTE	11-9-40
EO 36904	T	ADDED GENERAL NOTE	11-3-40
ALL 40-93	U	ADDED NOTE: FOR MR LINCOLN AND MR. HARRIS, BUT NO ALL CONTAIN PLANS, UNLESS OTHER WIRE SPECIFICATIONS	4-18-41

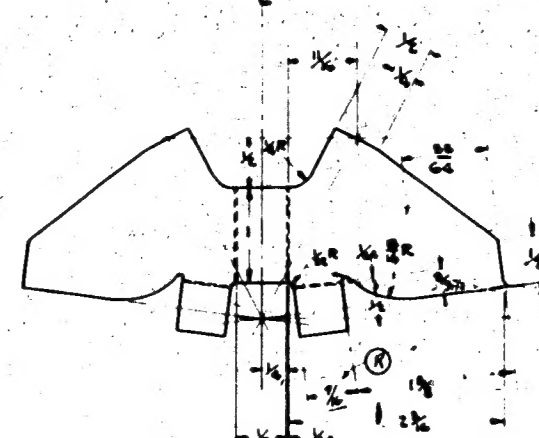


DET C (12-7) 035 2L ALLOY BMT. SPEC 47A1
(COND. A) ALLOY 2-4
SAME AS 20W139-19

① ①-1 OBS AL ALLOY SH. SPEC 47A10
①-2 (CONDITION A) ALLOY 24A
SAME AS 24W159-26

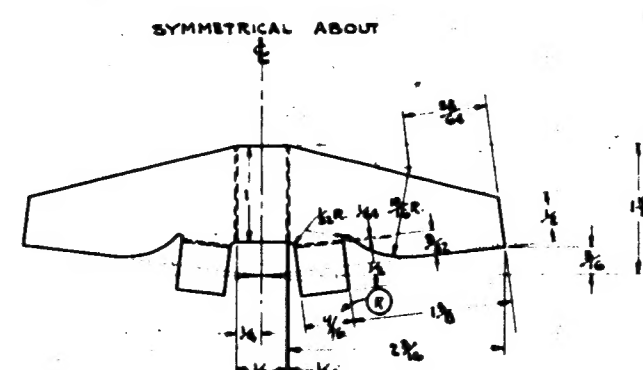


FINISH-
2-P-GD FOR PDY.1
2-P-GD FOR PDY.2 & FUTURE



FLAT PATTERN-10

038 AL. ALLOY SH. - SPEC. 47A10
(CONDITION A) ALLOY 24-A
ALL BEND RADII 1/2
SAME AS 28W133-17



FLAT PATTERN -II

12" x 1'-0"
-035 AL. ALLOY SH. - SPEC. 47A10
(CONDITION A) ALLOY 76A
ALL BEND RADIUS 1/2"
- SAME AS 24W12-12

GENERAL NOTE WHERE RIB MEMBERS MADE FROM SECTION 28W074 HAVE LIPS BENT OUT (AT FWD & AFT ENDS OF RIB), CRACKS MAY OCCUR WHERE CRACKS ARE FOUND, FLANGES MUST BE TRIMMED OFF TO REMOVE CRACKS. WHEN TRIMMING CARE MUST BE USED SO THAT ENOUGH MATERIAL REMAINS TO PROVIDE RIVET EDGE DISTANCE.



	-9	1.28	
	-8	1.20	
	-7	1.17	
	-6	1.14	
	-5	1.12	
	-4	1.09	
	-3	1.07	
END 1048 -	2	1.04	
PART NO		DATE	AC

WEIGHTS

1	PRY-24	28W023	2A						
2	18-5MC	28W023							
3	28-5MC	28W023							
4	PRY-28	28W023	2A						
5	PRY-24	28W023	2A						
6	PRY-5	28W023							
7	PRY-4	28W023							
8	PRY-3	28W023							
9	PRY-5	28W023							
10	PRY-2	28W023							
11	PRY-5	28W023							
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100	PRY-1	28W023							

G.N. MODEL NEXT ASY 1950

REQUIREMENTS PER AIRPLANE

NOTES

SPEC. WEIGHT

DAT.

NOTED

FINISH

PRY-1

PRY-2

PRY-3

PRY-4

PRY-5

PRY-6

PRY-7

PRY-8

PRY-9

PRY-10

PRY-11

PRY-12

PRY-13

PRY-14

PRY-15

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NOTE
THE TOLERANCE FOR RIB AND NOSE RIB
ASSEMBLIES SHALL BE $\pm .010$ ON ALL CON-
TOUR DIMENSIONS UNLESS OTHERWISE
SPECIFIED

H 500

RIBS - WING - OUTER
PANEL TRAILING EDGE